ARNICA
Taste of Bests ...

Supplier & Trader of Premium Pistachios • Dates • Raisins

SULTANA RAISINS — PRODUCT SPECIFICATION

Seedless dried grapes, variety Sultana

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1. GENERAL INFORMATION

№	Parameter	Specification
1	**Product**	Dried grapes (raisins), seedless
2	**Variety**	Sultana
3	**Country of origin**	Iran
4	**HS code**	0806.20
5	**Harvest period**	Current crop — stated per lot
6	**Production date**	Stated per lot on label
7	**Shelf life**	12 months

2. ORGANOLEPTIC PARAMETERS

№	Parameter	Specification
8	**Appearance**	Homogeneous, glossy, soft and fleshy berries
9	**Consistency**	Elastic, not sticky, free-flowing without clumping
10	**Colour**	Brown
11	**Taste**	Characteristic of dried grapes, sweet or sour-sweet, with no off-taste
12	**Smell**	Characteristic of dried grapes, free from foreign odours

3. PHYSICAL & PROCESSING PARAMETERS

№	Parameter	Specification
13	**Count of berries per 100 g**	270 – 310
14	**Size**	8 – 10 berries per 10 cm
15	**Moisture, %, max.**	18
16	**Soluble dry substances, %, min.**	83
17	**Berries with stalks (mass fraction), %, max.**	10
18	**Pits or pit fragments**	Not allowed
19	**Dirty berries**	Not allowed
20	**Processing**	Double washing, double laser sorting, X-ray, metal detection, double hand sorting

4. DEFECTS & FOREIGN MATTER

№	Parameter	Specification
21	**Rotten berries, berries damaged by stored-grain pests, with signs of alcoholic fermentation or visible mould**	Not allowed
22	**Insects, larvae or pupae (alive or dead)**	Not allowed

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№	Parameter	Specification
23	**Foreign matter of non-vegetable origin**	Not allowed
24	**Mineral admixture (organoleptically perceptible)**	Not allowed
25	**Metallic contaminants**	Not allowed

5. MICROBIOLOGICAL PARAMETERS

№	Parameter	Specification
26	**Total plate count, CFU/g, max.**	5×10^4
27	**Moulds, CFU/g, max.**	500
28	**Yeasts, CFU/g, max.**	500
29	**Coliforms in 0.1 g**	Not allowed
30	**Salmonella in 25 g**	Not allowed
31	**Helminth eggs and intestinal pathogenic protozoan cysts**	Not allowed

6. CONTAMINANTS & ADDITIVES

№	Parameter	Specification
32	**Lead (Pb), mg/kg, max.**	0.4
33	**Cadmium (Cd), mg/kg, max.**	0.03
34	**Mercury (Hg), mg/kg, max.**	0.02
35	**Arsenic (As), mg/kg, max.**	0.2
36	**HCH (α, β, γ isomers), mg/kg, max.**	0.05
37	**DDT and its metabolites, mg/kg, max.**	0.1
38	**Sulphur dioxide (E220)**	Not allowed
39	**Allergens**	Not allowed
40	**GMO**	Not allowed

7. PACKAGING & DELIVERY

№	Parameter	Specification
41	**Packaging**	Corrugated carton boxes of 10 kg net, each with a polyethylene liner fully enclosing the product on all sides; liner strong enough to allow de-boxing without tearing
42	**Allowed difference between ordered and delivered weight**	0%

Issued by: ARNICA FOODS — Export Department

This specification describes the standard quality of ARNICA Sultana raisins. Lot-specific values are confirmed by the certificate of analysis supplied with each shipment.